

# PURE COLORS™

THE NEW STANDARD IN COMPLETE FINISHING PROGRAMS

## Pure Colors System Application Guidelines

Decore-ative Specialties recommends the following specifications for the application of Pure Colors coatings. We strongly recommend using a Pure Colors Step Panel along with these specifications. Step Panels can be ordered from our Customer Service Department. Follow these guidelines to achieve the natural progression on the step panel. When the step you have completed dries, compare to the equivalent step on the step panel before moving on to the next step.

Decore-ative Specialties does not warranty the application of the Pure Colors System when applied by the customer and assumes no responsibility of color match or discoloration of the Pure Colors System.

### Application Steps:

**Stains** (transparent & semi transparent looks) Stain → Sanding Sealer → Glaze (if applicable) → Top Coat

**Paints** (opaque looks) Primer → Paint → Glaze (if applicable) → Top Coat (if glaze is applied)

	Stain	Sanding Sealer & Primer	Paint, Top Coat & Glaze**
No. of Mills	3-4 wet mil	3-4 wet mil	3-4 wet mil
Substrate and Working Environment Temperature	Over 59° F	Over 59° F	Over 59° F
Paint Temperature	70-75° F	70-75° F	70-75° F
Air Drying Temperature	68-77° F	68-77° F	68-77° F
Dry Time* (Handling)	35 min	35 min	60 min
Dry Time* (Stacking)	35 min	35 min	60 min
Dry Time* (Sanding)	35 min	35 min	N/A
Dry Time* (Over Coating)	35 min	35 min	N/A
Storage Temperature	41-95° F	41-95° F	41-95° F
Substrate Preparation	Sand bare wood with 150-180 grit paper	Sand bare wood with 150-180 grit paper	Sand base coat with 320-400 grit paper

\* Dry times shown are for ambient air drying. Allow 4-6 hours before packaging. Professional drying ovens may allow for decreased dry times.

\*\* Only temperature and dry times listed are applicable for glaze application.

	Nozzle Size	Air Pressure	Coating Pressure
Conventional Gun	2	3-4	N/A
Airmix	9-11-13	0-2	80-110
Airless	9-11-13	N/A	120-150



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